

5/06

DART AEROSPACE LTD		Work Order :	22306
Description: 350 Utility-Pod Accessories Kit		Part Number:	K10002
		Qty:	1

Step	Location	Procedure	By	Date	Qty																																																																
1	EXPEDITING	Open W/O	PH	05.01.26	1																																																																
2	EXPEDITING	Photocopy paper work for D350-602-011, D350-602-012, & D10002, and labels per PPP K10002 CHG002 WK 648	PH	05.02.02	1																																																																
3	STORES	Pick: <table><thead><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>4</td><td>D2230-1</td><td>Lug</td><td>B21999</td></tr><tr><td>4</td><td>D2230-3</td><td>Clamp</td><td>B21948</td></tr><tr><td>1</td><td>D2324-1</td><td>Strut</td><td>B21545</td></tr><tr><td>2</td><td>D2523</td><td>Mounting Bracket</td><td>B21517</td></tr><tr><td>2</td><td>D2524</td><td>Side Plate</td><td>B21245</td></tr><tr><td>4</td><td>AN3-7A</td><td>Bolt</td><td>m5288</td></tr><tr><td>8</td><td>AN3-15A</td><td>Bolt</td><td>m14526</td></tr><tr><td>1</td><td>AN4-12A</td><td>Bolt</td><td>m14940</td></tr><tr><td>8</td><td>AN4-13A</td><td>Bolt</td><td>m15928</td></tr><tr><td>4</td><td>AN4-16A</td><td>Bolt</td><td>m9682</td></tr><tr><td>24</td><td>AN960JD10</td><td>Washer</td><td>m15829</td></tr><tr><td>26</td><td>AN960JD416</td><td>Washer</td><td>m15321</td></tr><tr><td>12</td><td>MS21042-3</td><td>Nut (or MS21042L3)</td><td>m6931</td></tr><tr><td>13</td><td>MS21042-4</td><td>Nut (or MS21042L4)</td><td>m15020</td></tr><tr><td>1</td><td colspan="3">Document package from Step 2</td></tr></tbody></table>	Qty	Part Number	Description	Batch	4	D2230-1	Lug	B21999	4	D2230-3	Clamp	B21948	1	D2324-1	Strut	B21545	2	D2523	Mounting Bracket	B21517	2	D2524	Side Plate	B21245	4	AN3-7A	Bolt	m5288	8	AN3-15A	Bolt	m14526	1	AN4-12A	Bolt	m14940	8	AN4-13A	Bolt	m15928	4	AN4-16A	Bolt	m9682	24	AN960JD10	Washer	m15829	26	AN960JD416	Washer	m15321	12	MS21042-3	Nut (or MS21042L3)	m6931	13	MS21042-4	Nut (or MS21042L4)	m15020	1	Document package from Step 2					
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4	QC	Inspect Level 4	CL	05/01/27	1																																																																
5	STORES	Package as per PPP K10002	CL	05.02.02	1																																																																
6	EXPEDITING	Close W/O Cost / part 336.20 545 05/02/03 ①	CL	05.02.04	1																																																																

Rev	Date	Change	Revised By	Approved
A	99.01.06	New Issue	DM	
B	99.01.12	Changed pick list	DM	
C	00.06.26	Revised per ECN 296, new dwg K10002 rev. A	EC	

05-23

RELEASED

EC 00.06.27

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Jan 25, 2005
03:20 pm

Work Order No : 0022306
Project Name : K10002
Project For :
Work Order Type : Main
Main WO Number :
House Part Number : *K10002
Description : 350 Pod Kit
Manufactured : Yes
Amount Req'd : 1
Amount Done : 0
Start Date : 01-25-05
Est Finish Date :
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00